

Technical Data Sheet

## Gapex RPP20EB61HB NATURAL

Polypropylene Homopolymer  
LyondellBasell Industries  
Engineering Plastics

| General                                   |                                     |                        |             |
|-------------------------------------------|-------------------------------------|------------------------|-------------|
| Filler / Reinforcement                    | • Glass Fiber, 20% Filler by Weight |                        |             |
| Features                                  | • Chemically Coupled                |                        |             |
| Appearance                                | • Natural Color                     |                        |             |
| Forms                                     | • Pellets                           |                        |             |
| Physical                                  | Nominal Value (English)             | Nominal Value (SI)     | Test Method |
| Density / Specific Gravity                | 1.05                                | 1.05 g/cm <sup>3</sup> | ASTM D792   |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg) | 5.0 g/10 min                        | 5.0 g/10 min           | ASTM D1238  |
| Mechanical                                | Nominal Value (English)             | Nominal Value (SI)     | Test Method |
| Tensile Strength (73°F (23°C))            | 9600 psi                            | 66.2 MPa               | ASTM D638   |
| Tensile Elongation (Break, 73°F (23°C))   | 4.0 %                               | 4.0 %                  | ASTM D638   |
| Flexural Modulus                          |                                     |                        | ASTM D790   |
| 1% Secant : 73°F (23°C)                   | 551000 psi                          | 3800 MPa               |             |
| Tangent : 73°F (23°C)                     | 565000 psi                          | 3900 MPa               |             |
| Flexural Strength (73°F (23°C))           | 13600 psi                           | 93.8 MPa               | ASTM D790   |
| Impact                                    | Nominal Value (English)             | Nominal Value (SI)     | Test Method |
| Notched Izod Impact (73°F (23°C))         | 1.2 ft·lb/in                        | 64 J/m                 | ASTM D256   |
| Unnotched Izod Impact (73°F (23°C))       | 3.0 ft·lb/in                        | 160 J/m                | ASTM D4812  |
| Gardner Impact (73°F (23°C))              | 3.00 in·lb                          | 0.339 J                | ASTM D5420  |
| Thermal                                   | Nominal Value (English)             | Nominal Value (SI)     | Test Method |
| Deflection Temperature Under Load         |                                     |                        | ASTM D648   |
| 66 Psi (0.45 Mpa), Unannealed             | 315 °F                              | 157 °C                 |             |
| 264 Psi (1.8 Mpa), Unannealed             | 288 °F                              | 142 °C                 |             |

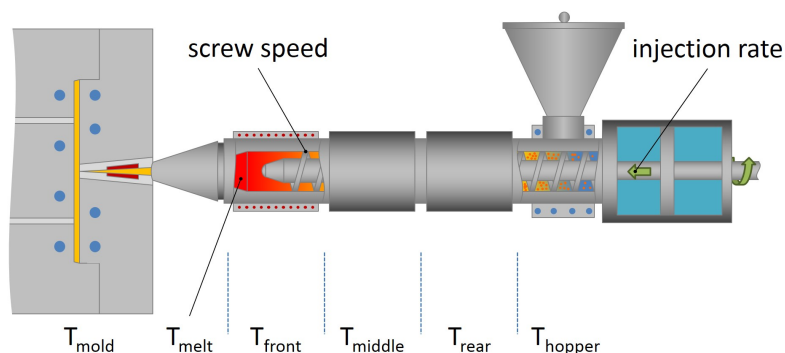
### Additional Information

Testing and measurements were performed at 73 +/-3°F and 50 +/-5% relative humidity unless otherwise noted.

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| Injection              | Nominal Value (English) | Nominal Value (SI) |
|------------------------|-------------------------|--------------------|
| Drying Temperature     | 160 to 180 °F           | 71 to 82 °C        |
| Drying Time            | 2.0 to 4.0 hr           | 2.0 to 4.0 hr      |
| Rear Temperature       | 430 to 460 °F           | 221 to 238 °C      |
| Middle Temperature     | 440 to 470 °F           | 227 to 243 °C      |
| Front Temperature      | 450 to 500 °F           | 232 to 260 °C      |
| Nozzle Temperature     | 450 to 500 °F           | 232 to 260 °C      |
| Processing (Melt) Temp | 430 to 460 °F           | 221 to 238 °C      |
| Mold Temperature       | 100 to 150 °F           | 38 to 66 °C        |
| Injection Rate         | Slow-Moderate           | Slow-Moderate      |
| Back Pressure          | 20.0 to 50.0 psi        | 0.138 to 0.345 MPa |
| Cushion                | 0.200 to 0.500 in       | 5.08 to 12.7 mm    |

### Notes

These are typical property values not to be construed as specification limits.